



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-00
Job Sheet 186439



Part No: RB072610-H-00

Job Qty: 1 pcs

Part Name: Ground Handling Wheels, Universal (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 2/7/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H00 Rev.5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	2/7/19		0.00	0.00	Purchasing - 1		FEB 05 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	2/7/19		0.00	0.00	Packaging 2 - 1 - B4B		FEB 05 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S151029



Part: RB072610-H-00

Job No: 186439

Serial No/Batch: S151029

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/05/19

Plex 2/5/19 3:29 PM Dart.Hadley.Shannon

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	1 pcs	2/7/19	0.00 0.00		QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
121 Small Fab - 2 - B4B	1 pcs	2/7/19	0.00 1.00		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
122 QC 5	1 pcs	2/7/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/7/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	

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9-89

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAS
				Packaging 3 - 35 - B4B	21
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - FG	1 pcs	2/7/19	0.00 0.00	QC 21 - FG - 21	21 FEB 13 2019
				QC 21 - FG - 70	9-89 FEB 13 2019
				QC 21 - FG - 53	

Part Op 100 - Purchasing - Issue P/O: _____ MANUFACTURE RB072610-H-00 AS PER DWG Supplier: METEC Certificate
 Descriptions: of conformity is required ***NOTE*** One set includes two assemblies.

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG. Deburr. 3-Rivet placard 4-Install labels

122 - QC5- Inspect part completeness to step on W/O

130 - QC5- Inspect part completeness to step on W/O - Pack in crate 29"x20"x20" (QTY 2) as per DWG. sheet 1.

NOTE One set includes two assemblies.

140 - QC21- Final Inspection - Work Order Release

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO041743

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-00P	GROUND HANDLING WHEELS	1 pcs (1 ea)	100-Purchasing	5151028
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab - 2 - B4B	5145165
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab - 2 - B4B	5021040
RBD3309-1	Label, Remove Before Flight	2 pcs (2 ea)	121-Small Fab - 2 - B4B	5121358
RBD3309-3	Label, Grease Slides	4 pcs (4 ea)	121-Small Fab - 2 - B4B	5121338

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-00P	1	0	0
121-Small Fab - 2 - B4B	97524A032	4	526	0
	RB41011	1	425	0
	RBD3309-1	2	8	0
	RBD3309-3	4	32	0

Part Specifications

Specifications could not be found.

Plex 2/5/19 3:29 PM Dart.Hadley.Shannon



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RB072610-H-00
Job Sheet 186439



Part No: RB072610-H-00

Job Qty: 3 ea

Part Name: Ground Handling Wheels, Universal (Hydraulic)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 2/7/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H00 Rev.5 IPP Rev. A 18.06.07 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		2/7/19	0.00	0.00	Purchasing		
110	Packaging	3 pcs		2/7/19	0.00	0.00	Packaging2		
120	QC	3 pcs		2/7/19	0.00	0.00	QC6		
121	Small Fab	3 pcs		2/7/19	0.00	3.00	Small Fab-5		
122	QC	3 pcs		2/7/19	0.00	0.00	QC5		
130	Packaging	3 pcs		2/7/19	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea		2/7/19	0.00	0.00	QC21		

Part Op **100** - Issue P/O: 041743 MANUFACTURE RB072610-H-00 AS PER DWG Supplier: METEC Certificate of conformity Descriptions: is required ***NOTE*** One set includes two assemblies.

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG. Deburr. 3-Rivet placard 4-Install labels

130 - Pack in crate 29"x20"x20" (QTY 2) as per DWG. sheet 1. ***NOTE*** One set includes two assemblies.

15 NOV 2015 x 2 [Signature]

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-00P	GROUND HANDLING WHEELS	3 pcs (1 ea)	100-Purchasing	
97524A032	Sealing Blind Rivet	12 Ea (4 ea)	121-Small Fab	
RB41011	Dart Tooling Placard, Aluminum	3 Ea (1 ea)	121-Small Fab	
RBD3309-1	Label, Remove Before Flight	6 Ea (2 ea)	121-Small Fab	
RBD3309-3	Label, Grease Slides	12 Ea (4 ea)	121-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-00P	3	0	0
121-Small Fab	97524A032	12	699	0
	RB41011	3	705	0
	RBD3309-1	6	13	0
	RBD3309-3	12	14	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 11:57 AM dart.Lussier.Patrick

[illegible]

DART AEROSPACE

GROUND HANDLING WHEELS

TITLE: GROUND HANDLING WHEELS

DWG NO.: RB072610-H-00

REV: 4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
XXX.X - .005 FRACTIONS & 1/16
XX.X - .01 ANGLES & 5°
X - .01 SURFACES & 12°

1. BREAK ALL SHARP EDGES
0.015 ± 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL

DRAWN BY: PERRITT
CHECKED: DIERFELDT
DPPS APPR: ANDERSON
QA APPR: LINDSAY
APPROVED: GILBERT

SCALE: 1:6 DATE: 3/7/2011 SHEET 1 OF 18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041743



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041743

PO Date: 11/15/18

Due Date: 2/7/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revised.

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186439	RB072610-H-00P			GROUND HANDLING WHEELS REV 4	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							1 X	FEB 05 2019					
2	190137	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							1 X	FEB 05 2019					
3	190138	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
							1 X	FEB 05 2019					
4	190139	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
5	190140	RB072610-H-00P			GROUND HANDLING WHEELS	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$3,700.00/pcs	\$3,700.00
6	186440	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
							1 X	FEB 05 2019					
7	190141	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
							1 X	FEB 05 2019					
8	190143	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/7/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
							1 X	FEB 05 2019					

Plex 2/5/19 11:53 AM dart.Lussier.Patrick



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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041743



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	190145	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
10	190146	RB072610-H-AP			AS350/355 & EC120 SKID TUBE ATTACHMENT	Firmed	-	2/21/19	1 pcs	0 pcs	1 pcs	\$374.60/pcs	\$374.60
Grand Total:												\$20,373.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/5/19 11:53 AM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24601
Shipment Date: 05-Feb-2019
Ship Via: our truck
Order Number: 3183
Order Date: 11/15/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041743 Rev3
Terms: Net 60 Days

----- Quantity -----									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job</u>	<u>Number</u>
1	5	3 ✓	2	0	EA	DART-RB072610-H-00P Ground Handling Wheels, dwg # RB072610-H-00 Rev.4	4	3183-01	
2	5	3 ✓	2	0	EA	DART-RB072610-H-AP AS350/355 & EC120 Skid Tube Attachment	5	3183-02	

Partial
Shipment

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
3 ✓	DART-RB072610-H-00P ✓	Ground Handling Wheels	4	41743 ✓
3 ✓	DART-RB072610-H-AP ✓	AS350/355 & EC120 Skid Tube Attachment	5	41743 ✓

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MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, February 5, 2019